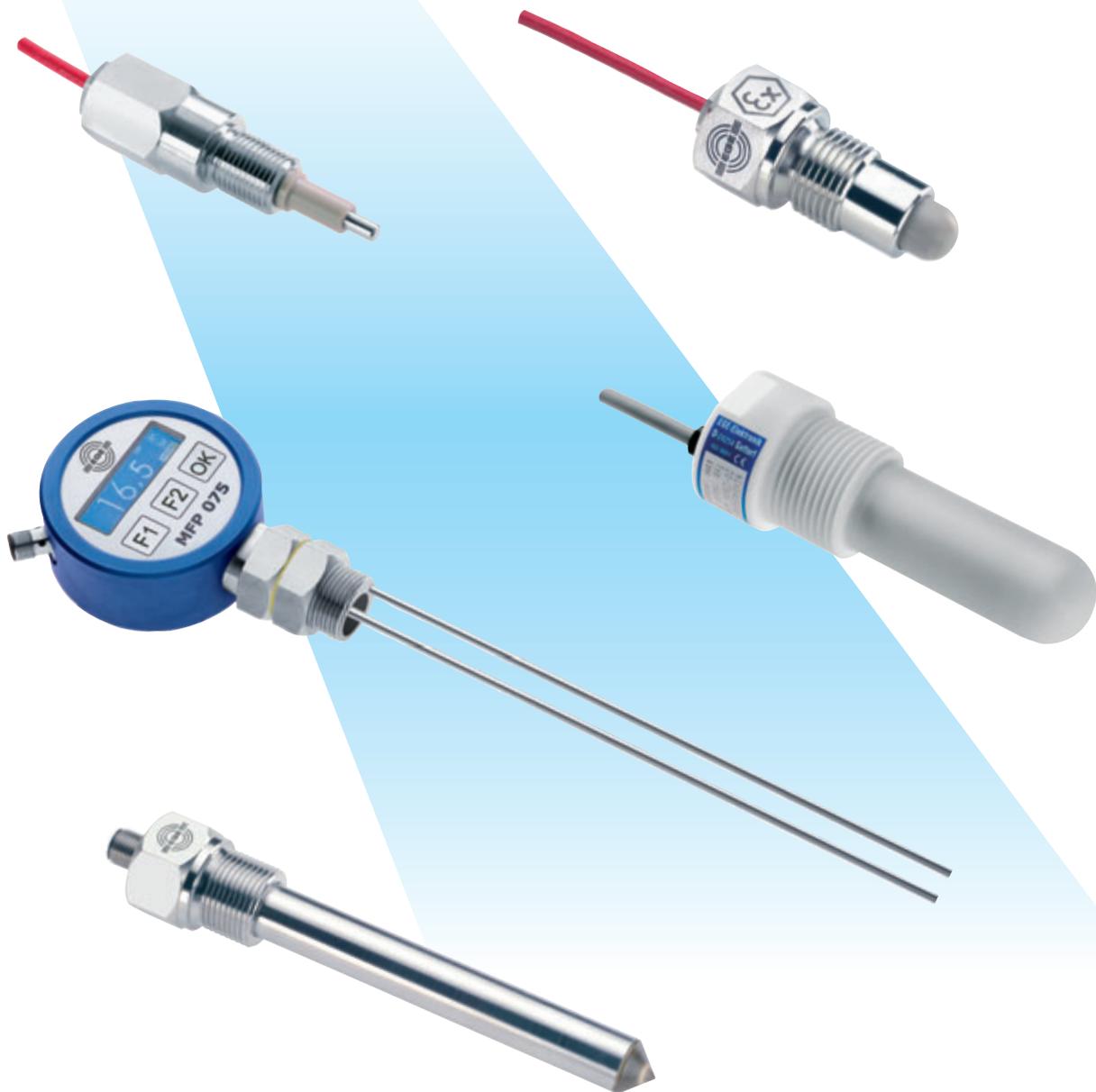


# Special-Sensors for Automation



**Level Sensors**

## Contents

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<b>Application notes</b> .....	2.03 - 2.07
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### **Level Sensors**

Microwave meter Series MFP .....	2.08 - 2.12
Microwave meter Series MFM.....	2.13
Microwave-Compact Series MFC .....	2.14
Microwave-Compact Series MFK .....	2.15
Capacitive sensors-compact Series KGF / KGMR / KGFR / KA / KB / KFC.....	2.16 - 2.21
Opto switch-compact Series UFGS / UFS .....	2.22 - 2.23
Conductive compact model Series CFC .....	2.24
Hydrostatic level meter Series DGC .....	2.25
Capacitive analog-sensors up to 200 °C Series KFA.....	2.26
Capacitive -230 °C-Low temperature Series KGFP .....	2.27
Capacitive 230 °C-High temperature Series KGFT / KGFT-CER .....	2.28 - 2.29
Capacitive amplifiers Series KK / KU / KUA.....	2.30 - 2.31

### **Level Sensors for Ex-applications**

Ex-sensors Zone 22 Series KGEX.....	2.34
Ex-opto sensors Zone 0 Series UFGS...Ex.....	2.35
Ex-sensors Zone 0 Series KEAC.....	2.36
Ex-sensors Zone 0 up to 200 °C Series KGFT...Ex.....	2.37
Ex-Preamplifier Series KK 030 Ex .....	2.37
Ex-amplifiers Series IKM 122 Ex / IKM 123 Ex.....	2.38 - 2.39
Ex-junction box Zone 1/21 Series GK.....	2.40 - 2.42

### **Accessories**

Mounting sleeves .....	2.43
M12 connector .....	2.44
Assembly parts.....	2.45

We reserve the right to make technical alterations without prior notice.

## Application notes

### Microwave meter

The MFP and MFM level meter for continuous monitoring of various liquids allow measurement of the fill level in plastic or metal tanks of any size. The devices offer a high measurement precision. They work with numerous liquids such as water, oil or emulsions.

Principle of measurement: The microwaves are “guided” along the rod – and are reflected at the surface of the medium. From this the sensor determines the fill level. No adjustment is necessary for various media.

The devices are made of aluminium and AISI 316 Ti stainless steel and are suitable for ambient temperatures between  $-20$  and  $+70$  °C. Additional devices are available for monitoring highly corrosive liquids with a coated probe and non-metallic thread.

The fill level meters are available in sizes between 300 and 1100 mm in length. The sensors are equipped with a G3/4 thread and are connected via an M12 plug. The display shows the fill level either in cm or percentage value. You can program additional functions such as a fixed offset value or measuring range.

### Microwave level controllers

The microwave level controllers of the MFC and MFK series respond to media contact at the tip of the sensor. They are especially insensitive to soiling and build-up. The devices of the MFK series are made of stainless steel and PTFE and are equipped with a G1/2 process connection. The sensors have a length of 40 mm. Thanks to their integrated electronics, no downstream amplifier is required. The sensors do not have to be adjusted to different media, and for containers made of plastic material, no earth connection is required.

Users can adjust the sensitivity of the devices of the MFC series using a pushbutton. Thus, the sensors can distinguish between different layers of liquids (e.g. water and oil) in the containers allowing for an easy separation of liquids. The stainless steel and PTFE microwave sensors can be used for virtually all container types and sensor environments. They are also suited for use with powder or granules. The sensors are available with a length of between 120 mm and 1000 mm thus offering various different installation options.

### Capacitive sensors

The operation of these level sensors is based on a dielectric measuring method. All media which are surround the sensors measuring electrode, built into the tip of the probe, change the state of dielectric balance between the measuring electrode and the surrounding space. This disturbance in the balance triggers a switching command inside the device. The balance can be adjusted with a built-in potentiometer so that materials with different bulk densities and correspondingly different dielectric con-

stants can be measured optimally. Metallic or metal clad vessels should be earthed. In the case of plastic vessels filled with electrically conductive materials, the latter should be earthed. In the case of plastic vessels filled with non-conducting materials, an earthed metal band applied on the outside of the vessel may be used as a counter-electrode.

### Medium adjustment for capacitive sensors

Level sensors are set in such a way that they switch upon contact with a medium. The medium adjustment should, if possible, take place without removal under operating conditions. If the built-in part of the sensor can be completely submerged or covered during operation, the adjustment must also take place in this state. If only medium contact is possible, the adjustment takes place upon contact. The trimmer potentiometer is protected by a plastic bolt. This bolt must be removed before the desired sensitivity is set. Turning it clockwise increases the response sensitivity. The adjustment potentiometer is turned until the switch output switches through (normally-open contact). You achieve switching point safety by continuing to turn the potentiometer half a turn to one turn. Devices with a LED line are adjusted to two green LEDs. If the medium adjustment has taken place, the plastic bolt must be fixed again.

### Laboratory adjustment

If adjustment cannot be carried out with the sensor mounted in operating position, it can be performed upon a similar vessel. It must, however, be made sure that this vessel is set upon an earthed metal plate, or that the liquid within the vessel is earthed by means of an introduced wire. The minimum height and minimum diameter of the experimental vessel should be about 10 cm.

If setting is correct, the filling level monitor reacts correctly if 50% of the electrode diameter is covered. When mounted vertically, sensors reacts upon contact with the medium. Reaction time lag is less than 0.25 sec.

## Application notes

### Opto-sensors UF../UR..

Optical sensors react to a change of the refraction index within the proximity of the sensor tip when being immersed into fluid. The sensor does not have to be adjusted. In rare cases, the container wall or particles within the fluid may reflect the light emitted by the sensor and thus interfere with the fluid detection. A trial run is recommended in such instances. The sensors are designed to be used with the respectively listed fluids under normal conditions. The chemical compatibility and technical suitability of the sensor should be tested when used with unlisted fluids.

#### Resistance UFGS..., UFGS...Ex, URFG...Ex

Water / water steam	Monoethylenglycole
Vegetable oil	Glyceric
Diluted acids	Acetone
Diluted bases	Fuels
Ethyl alcohol	Benzol
Methyl alcohol	Diesel
Isopropanol	Motor oil
Isohexan	Hydraulic oil
n-Heptan	Paraffin Oil DAB

### Conductive level controller

The CFC 050 GSOP enables level detection of fluids with a conductivity  $>10 \mu\text{S}/\text{cm}$ . Typical applications are dry-running protection or overflow protection in vessel or pipes. The CFC 050 GSOP works with a measuring electrode and a complementary electrode which is connected to the metallic thread. The switching signal is triggered when the fluid has contact to both electrodes.

Adhesions or splash are no problem. Using the screw-on-electrode the CFC 050 GSOP can even be used in plastic container. The electrodes can easily be shortened by the user.

Medium (example)	Conductivity ( $\mu\text{S}/\text{cm}$ )
Concentrated acid or alkaline	up to 1000 000
Industrial contaminated water	up to 500 000
Methylalcohol	440 000
Seawater	55 000
Ethylalcohol	1300
Drinking water	100...2000
Distilled water	0.5...5
Organic or mineral oils	0

### Hydrostatic fill level sensor

The hydrostatic fill level sensors of the series DGC 075 are suitable for fill level measuring in liquids and are available for fill levels up to 500 cm. The measuring range can be adjusted simple and fast by potentiometer and 4 LEDs on the measuring head. It is easy to install with its G3/4 thread, for example in the tank wall, and has protection class IP 67. The sensor has a 4...20 mA signal exit.

### Sensors for explosion hazardous areas

Fill level monitors for use in zone 0 or zone 20 are operated with the associated amplifiers listed in the respective connection chart. The analysis devices operated outside of the Ex area. Sensors of the series KGFT...Ex are used in conjunction with an intermediate amplifier, which is approved for installation in zone 1.

### Glossary

#### Switching point

Capacitative level sensors react to conductive materials and non-conductive materials with a dielectrical constant  $\epsilon > 1$ . The switching point depends on the material. In the same installation situation, sensors are more sensitive when using conductive materials.

When the sensor-tip is immersed in a fluid, a switching command inside the device is triggered. This trigger is set between contact with the liquid and some mm more into the liquid. This distance between the tip of the sensor and the trigger is the nominal switching point. The immersion-distance has a negative sign, e. g.  $-8 \text{ mm}$ .

The water content of an object or a liquid has a decisive influence on the switching point. A high humidity content increases the switching point considerably.

#### Switching point $s_p$

The switching point or rated operating distance is a device parameter that does not take into account sample variances and external influences such as temperature and supply voltages. Optical sensors are switching by immersing the tip. When the sensor tip is immersed in a fluid, the switching point has a negative sign.

#### Effective operating distance $s_r$

The effective operating distance is the operating switching point at nominal voltage and at nominal temperature of  $23 \text{ }^\circ\text{C}$ . It is between 90% and 110% of the rated operating distance.

## Application notes

### **Usable operating distance $s_U$**

The usable operating point is in the entire allowable temperature and voltage range is between 80% and 120% of the effective operating distance.

### **Assured operating distance $s_a$**

The assured operating point takes into account all the external influences, sample and media variances and is in the range from 0% to 72% of the rated operating distance point. Within this range a guaranteed switching is ensured.

### **Switching point drift**

The operating distances are given for an ambient temperature of 23 °C. In the permissible temperature range the switching point varies by less than 15% from the value at 23 °C. The temperature of the measured object has no influence on the switch point.

### **Hysteresis $H$**

The switching hysteresis describes the distance between the turn on point while immersing in the liquid and the turn off point during the separation of it from the sensor. The hysteresis brings about a stable switching signal even when there are vibrations, temperature drift, or electrical failures. The hysteresis is defined according to EN 60947-5-2 to be a maximum 20% from the real switching point, and carries a value of typically 10% - 15% from the real switching distance  $s_r$  for EGE sensors.

### **Repeating accuracy $R$**

The repeating accuracy describes the maintenance of the switching point after the repeated immersing in the liquid under specified circumstances. EGE sensors have typical tolerances of less than 3% of the effective operating point.

### **Switching frequency**

The maximum switching frequency of the sensor is determined at nominal switching point  $S_p$  when immersing in the water.

### **Supply voltage**

The operating voltage is the voltage range in which EGE sensors function safely. For a constant voltage supply it is important to make sure that the limits are still observed when the residual ripple is included.

### **Switching current**

This current gives the maximum long-term current for the switching output of the sensor at an ambient temperature of 25 °C and ohmic load. At an elevated ambient temperature, the current load capability decreases.

For analog outputs, the boundary values given in the appropriate technical data, and particularly the permissible values for resistance loads, must be observed.

### **Short circuit protection**

The short circuit proof ensures the sensor against destruction through a short circuit on the output. After removal of the fault, the output is reactivated. Where a maximum overload current is listed, this should not be exceeded.

### **Overcurrent release**

This value indicates the median value of current at which the short circuit protection responds with a tolerance of  $\pm 20\%$ .

### **Reverse polarity protection**

The reverse polarity protection prevents destruction of the sensor by a reversal of the polarity of the voltage supply.

### **Voltage drop $U_d$**

The voltage drop arises at the internal resistance of semiconductor elements, which are in the current-path of the output. It is dependent of the load-current and is declared according to EN 60947-5-2 for a mean current of 50 mA.

### **Residual current $I_r$**

The residual current flows in the load current circuit when the output is blocked. The residual current must be considered when switching sensors in parallel.

### **Minimum load current $I_m$**

The minimum load current is necessary for flawless operation with two-wire devices.

### **Current consumption**

The current consumption is the maximum value of the no-load current  $I_0$  that the sensor can absorb without a load.

### **Ambient temperature**

The ambient temperature indicates the maximum allowable temperature range for the sensor.

### **Electromagnetic compatibility EMC**

The EMC class is a measure of the noise immunity of the sensor against external electrical and magnetic influences. The information is based on the standard EN 61000-6-2.

## Application notes

### Switch-on impulse suppression

EGE sensors have a switch-on impulse suppression that blocks the output during the switch-on phase, when the operational voltage is applied.

### Protection

The protective system indicates the protection of the sensors against penetration of foreign bodies and water according to EN 60529.

### LED-Display

EGE sensors with yellow light-emitting diodes indicate the switching status optically.

### Housing material

The housing material determines the chemical resistance of the sensor against external influences. For special applications, other housing materials are available.

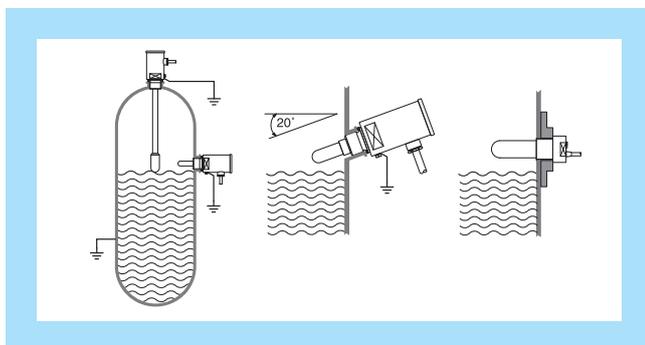
### Connection

The connection of the sensors is accomplished through plug-in connections or cables. Different cable types and lengths are available upon request.

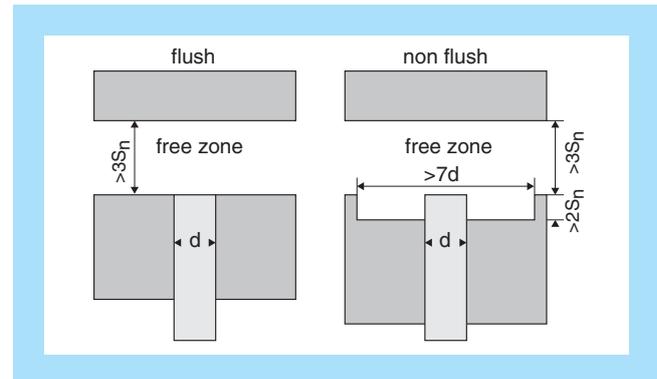
## Instructions for mounting

The sensor tip of short level sensors installed from the side must be located inside the container. To prevent build-up, it is recommended to install these sensors at a tilted angle of approx. 20°. With rod-style sensors, make sure that the tip is not affected by lateral forces. Such forces may occur, for example, when using sensors near filling openings or mixers.

Only use materials for housing and sealing that are suitable for the respective application.



For flush mounting, the sensor can be built into influencing material up to its active surface without changing its characteristics. For non-flush mounting, a metal-free zone around the sensor must be allowed for. A free zone to the material opposite the sensor must be maintained for all sensors.



The indicated free zones are in accordance with the standard EN 60947-5-2.

### Collocation

When collocating the sensors, a minimum separation must be kept between the devices in order to avoid mutual influence. When in doubt, a test should be conducted under application conditions. For capacitive sensors, the lateral separation from one another must correspond to at least twice the diameter of the sensor. For separations greater than eight times the diameter no mutual influence is to be expected. For oppositely mounted sensors, a minimal separation of eight times the nominal switching separation should be allowed for.

## Threads

The threads of the sensors in this prospectus are manufactured to DIN ISO 228-1, tolerance class B. They are designated with (") or (G).

If it is necessary to combine different threads, e.g. the sensor-thread made to DIN ISO 228-1 and an inner thread made to DIN ISO 229, such inner thread must be widened by a thread drill.

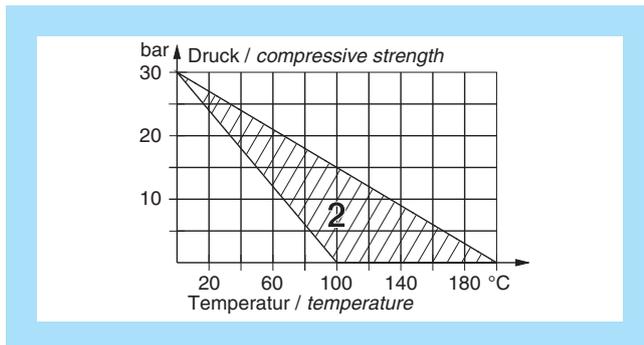
### Torques

In order to prevent destruction of the threaded bushing during fitting, PTFE-sensors may only be tightened by hand.

## Application notes

### Sealings

The sealings used for our sensors are made of PTFE, NBR, FPM or AFM. For water applications with water temperatures up to 150 °C and with pressures less than 5 bar, EDPM O-rings must be used. If the temperatures exceed 100 °C or the pressures are higher special sealings are necessary (2). When ordering sensors for such applications, such special sealings must be ordered too.



### Instructions for operation

#### Serial connection

For the serial connection of two wire or three wire sensors the individual voltage drops are added together. Therefore there is a lesser operational voltage at the disposal of the load. The addition of the switch-on delay times should be noted.

#### Parallel connection

The parallel connection of two wire sensors can only be conditionally recommended since the residual currents are added together and flow through the load. For the parallel connection of three wire sensors, the current consumption of the individual devices is added together. Since this current does not flow through the load, the maximum number of parallel connectable three wire sensors depends only on the power supply.

### Approval for safety applications

Sensors for personal security must have a qualification approval according to EN 61508 and must be labeled accordingly. Sensors that are not labeled must not be used for applications of this kind.

## Microwave meter

### Series MFP

Analog output or  
2x PNP output

High precision

Water-based liquids

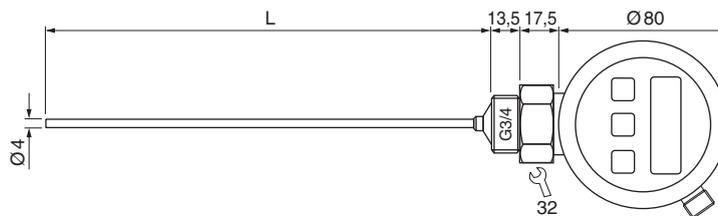
Guided Microwave



### Design

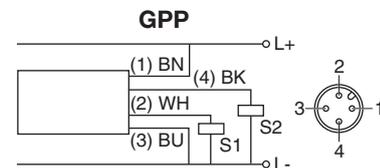
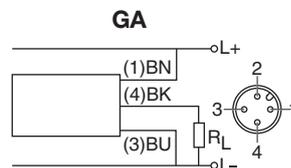
DC Analog / DC PNP • G3/4

### Dimensions



Design	Single probe	Single probe	Sensor length The total length L of the sensors is specified by appending "xxx" to the type. xxx: Length in cm  Preferred lengths GA 300 mm: LM030 500 mm: LM050 800 mm: LM080  Preferred lengths GPP 300 mm: LM030 500 mm: LM050 800 mm: LM080  Note: Installation rules have to be observed.
Output	4...20 mA, linear 	2x PNP, programmable  	
ID-No.	P.....	P.....	
Type-sensor length L	MFP 075 GA-LMxxx	MFP 075 GPP-LMxxx	
Supply voltage [V]	20...27 DC	20...27 DC	
Current consumption [mA]	< 45	< 45	
Current output [mA]	4...20	-	
Load resistance R <sub>L</sub> [Ω]	200...500	-	
Switching current [mA]	-	200	
Reverse protection	•	•	
Precision [mm]	5	5	
Transition zone* [mm]	top: 25, bottom: 15	top: 25, bottom: 15	
Ambient temperature [°C]	0...+70	0...+70	
Medium temperature [°C]	0...+80	0...+80	
Sensitivity [ε <sub>r</sub> ]	≥ 20	≥ 20	
Protection [EN 60529]	IP 67	IP 67	
Housing material	Aluminium		
Material	AISI 316 Ti, PTFE		
Sealing material	NBR, AFM 34, different material on request		
Compressive strength [bar]	10 (25 °C)		
Connection	M12 connector		

\* Depending on the installation conditions and the medium, deviations from the specified measuring accuracy can occur in this area.



### Accessories

connecting cable SLG / SLW 3..., SLG / SLW 4..., see page 2.44

## Microwave meter

### Series MFP

Analog output or  
2x PNP output

High precision

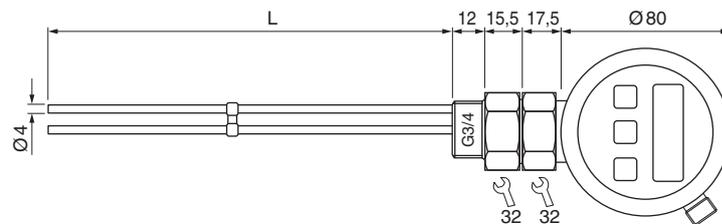
Liquids from  
oil to water

Guided Microwave



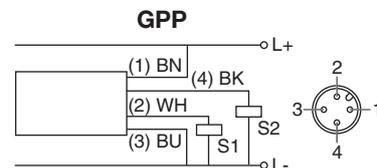
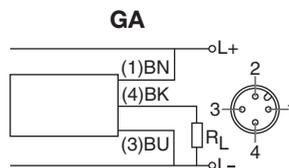
### Design DC Analog / DC PNP • G3/4

#### Dimensions



Design	Parallel probe	Parallel probe	
Output	4...20 mA, linear 	2x PNP, programmable 	
ID-No.	P.....	P.....	
Type-sensor length L	MFP 075 GA-LPxxx	MFP 075 GPP-LPxxx	<b>Sensor length</b> The total length L of the sensors is specified by appending "xxx" to the type. xxx: Length in cm
Supply voltage [V]	20...27 DC	20...27 DC	<b>Preferred lengths GA</b>
Current consumption [mA]	< 45	< 45	300 mm: LP030
Current output [mA]	4...20	-	500 mm: LP050
Load resistance R <sub>L</sub> [Ω]	200...500	-	800 mm: LP080
Switching current [mA]	-	200	<b>Preferred lengths GPP</b>
Reverse protection	•	•	300 mm: LP030
Precision [mm]	5	5	500 mm: LP050
Transition zone* [mm]	top: 25, bottom: 25	top: 25, bottom: 25	800 mm: LP080
Ambient temperature [°C]	0...+70	0...+70	<b>ID-No.</b>
Medium temperature [°C]	0...+80	0...+80	300 mm: P21202
Sensitivity [ε <sub>r</sub> ]	≥ 2.3	≥ 2.3	500 mm: P21203
Protection [EN 60529]	IP 67	IP 67	800 mm: P21221
Housing material	Aluminium		
Material	AISI 316 Ti, PTFE, POM		
Sealing material	NBR, AFM 34, different material on request		
Compressive strength [bar]	10 (25 °C)		
Connection	M12 connector		

\* Depending on the installation conditions and the medium, deviations from the specified measuring accuracy can occur in this area.



### Accessories connecting cable SLG / SLW 3..., SLG / SLW 4..., see page 2.44

## Microwave meter

### Series MFP

Analog output or  
2x PNP output

High precision  
Easy cleaning

Liquids from oil to water

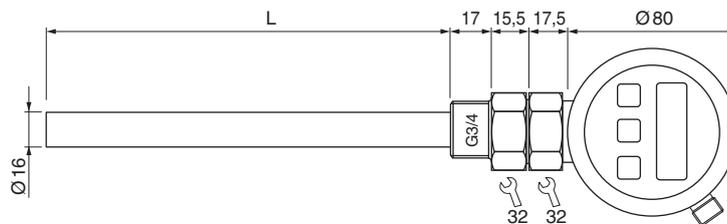
Guided Microwave



### Design

DC Analog / DC PNP • G3/4

### Dimensions



Design	Koax probe	Koax probe	
Output	4...20 mA, linear 	2x PNP, programmable NO NC	
ID-No.	P.....	P.....	
Type-sensorenlength L	MFP 075 GA-LKxxx	MFP 075 GPP-LKxxx	
Supply voltage [V]	20...27 DC	20...27 DC	
Current consumption [mA]	< 45	< 45	
Current output [mA]	4...20	-	
Load resistance R <sub>L</sub> [Ω]	200...500	-	
Switching current [mA]	-	200	
Reverse protection [mm]	•	•	
Precision [mm]	5	5	
Transition zone* [mm]	top: 25, bottom: 25	top: 25, bottom: 25	
Ambient temperature [°C]	0...+70	0...+70	
Medium temperature [°C]	0...+80	0...+80	
Sensitivity [ε <sub>r</sub> ]	≥ 2	≥ 2	
Protection [EN 60529]	IP 67	IP 67	
Housing material	Aluminium		
Material	AISI 316 Ti, PTFE, POM		
Sealing material	NBR, AFM 34, different material on request		
Compressive strength [bar]	10 (25 °C)		
Connection	M12 connector		

### Sensor length

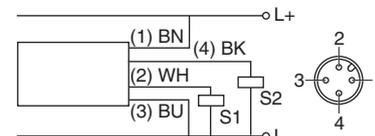
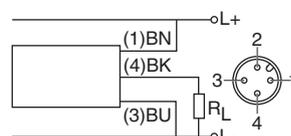
The total length L of the sensor is specified by appending "xxx" to the type.

xxx: Length in cm

Preferred lengths GA	ID-No.
300 mm: LK030	P21217
500 mm: LK050	P21218
800 mm: LK080	P21219

Preferred lengths GPP	ID-No.
300 mm: LK030	P21214
500 mm: LK050	P21215
800 mm: LK080	P21216

\* Depending on the installation conditions, deviations from the specified measuring accuracy can occur in this area.



### Accessories

connecting cable SLG / SLW 3..., SLG / SLW 4..., see page 2.44

## Microwave meter

### Series MFP

Analog output or  
2x PNP output

High precision

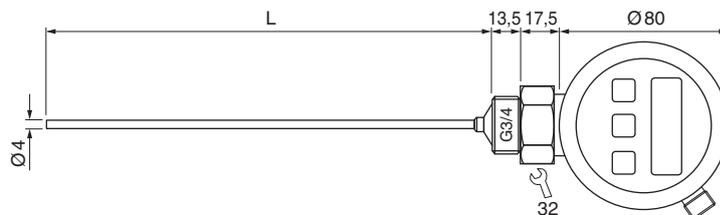
Probe surface coated  
for aggressive media

Guided Microwave



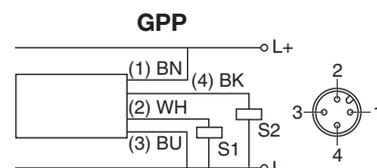
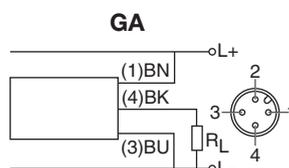
### Design DC Analog / DC PNP • G3/4

#### Dimensions



Design	Single probe	Single probe	Sensor length The total length L of the sensors is specified by appending „xxx“ to the type.  xxx: Length in cm  Preferred lengths single probe      ID-No. 300 mm: LMF030                              P21229 500 mm: LMF050                              P21230 800 mm: LMF080                              P21231  Preferred lengths single probe      ID-No. 300 mm: LMF030                              P21232 500 mm: LMF050                              P21233 800 mm: LMF080                              P21234  Note: Different lengths available on request.
Output	4...20 mA, linear 	2x PNP, programmable  	
ID-No.	P....	P....	
Type-sensorenlength L	MFP 075 GA-LMFxxx	MFP 075 GPP-LMFxxx	
Supply voltage [V]	20...27 DC	20...27 DC	
Current consumption [mA]	< 45	< 45	
Current output [mA]	4...20	-	
Load resistance RL [Ω]	200...500	-	
Switching current [mA]	-	200	
Reverse protection [mm]	•	•	
Precision [mm]	5	5	
Transition zone* [mm]	top: 40, bottom: 15	top: 40, bottom: 15	
Ambient temperature [°C]	0...+70	0...+70	
Medium temperature [°C]	0...+80	0...+80	
Sensitivity [εr]	≥ 20	≥ 20	
Protection [EN 60529]	IP 67	IP 67	
Housing material	Aluminium		
Material	AISI 316 Ti, PTFE, PFA		
Sealing material	NBR, different material on request		
Compressive strength [bar]	10 (25 °C)		
Connection	M12 connector		

\* Depending on the installation conditions and the medium, deviations from the specified measuring accuracy can occur in this area.



### Accessories connecting cable SLG / SLW 3..., SLG / SLW 4..., see page 2.44

## Microwave meter

### Series MFP

Analog output or  
2x PNP output

High precision

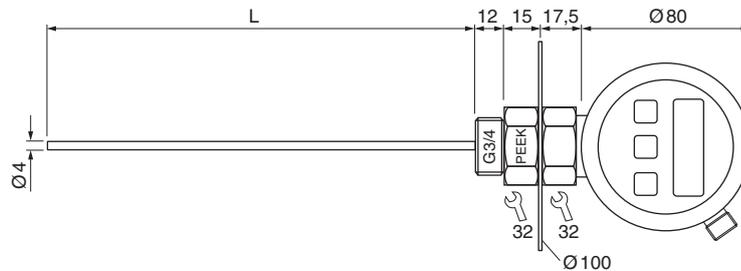
Wetted parts are  
non-metallic

Guided Microwave



### Design DC Analog / DC PNP • G3/4

#### Dimensions



Design	Monostab	Monostab	
Output	4...20 mA, linear 	2x PNP, programmable  	
ID-No.	P....	P....	
Type-sensordlength L	MFP 075K GA-LMFxxx	MFP 075K GPP-LMFxxx	
Supply voltage [V]	20...27 DC	20...27 DC	
Current consumption [mA]	< 45	< 45	
Current output [mA]	4...20	-	
Load resistance R <sub>L</sub> [Ω]	200...500	-	
Switching current [mA]	-	200	
Reverse protection [mm]	•	•	
Precision [mm]	10	10	
Transition zone* [mm]	top: 40, bottom: 15	top: 40, bottom: 15	
Ambient temperature [°C]	0...+70	0...+70	
Medium temperature [°C]	0...+80	0...+80	
Sensitivity [ε <sub>r</sub> ]	≥ 20	≥ 20	
Protection [EN 60529]	IP 67	IP 67	
Housing material	Aluminium, AISI 316 Ti		
Material	PEEK, PFA		
Sealing material	NBR, different material on request		
Compressive strength [bar]	10 (25 °C)		
Connection	M12 connector		

#### Sensor length

The total length L of the sensors is specified by appending „xxx“ to the type.

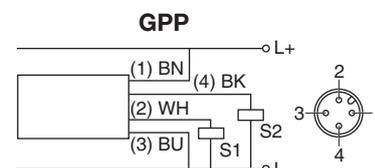
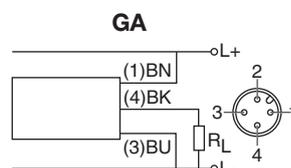
xxx: Length in cm

Preferred lengths single probe	ID-No.
300 mm: LMF030	P21235
500 mm: LMF050	P21236

Preferred lengths single probe	ID-No.
300 mm: LMF030	P21237
500 mm: LMF050	P21238

Note:  
Different lengths available on request.

\* Depending on the installation conditions and the medium, deviations from the specified measuring accuracy can occur in this area.



Accessories connecting cable SLG / SLW 3..., SLG / SLW 4..., see page 2.44

## Microwave meter

### Series MFM

High precision  $\pm 3$  mm

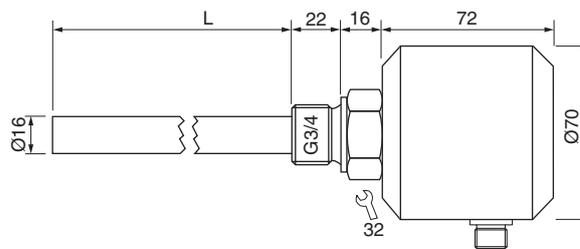
Liquids from  
oil to water

Guided microwave



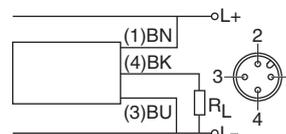
### Design DC Analog • G3/4

#### Dimensions



Output	 4...20 mA, linear	<b>Sensor length</b>  The total length L of the sensor is specified by appending "Lxxx" to the type.  xxx: Length in cm  <b>Preferred lengths</b> <b>ID-No.</b> 500 mm: L050            P21197050 1100 mm: L110            P21197110
ID-No.	P21197...	
Type-sensor length L	MFM 075 GA-Lxxx	
Supply voltage [V]	20...27 DC	
Current consumption [mA]	<100	
Current output [mA]	4...20	
Load resistance R <sub>L</sub> [Ω]	200...500	
Reverse protection	•	
Precision [mm]	±3	
Inactive range [mm]	top: 20, bottom: 30	
Ambient temperature [°C]	-20...+70	
Medium temperature [°C]	-20...+80	
Sensitivity [ε <sub>r</sub> ]	>1.8	
Protection [EN 60529]	IP 67	
Housing material	Aluminium	
Material	AISI 316 Ti	
Sealing material	NBR, different material on request	
Compressive strength [bar]	6 (25 °C)	
Connection	M12 connector	

\* Depending on the medium, deviations from the specified measuring accuracy can occur in this area.



### Accessories connecting cable SLG / SLW 3..., see page 2.44

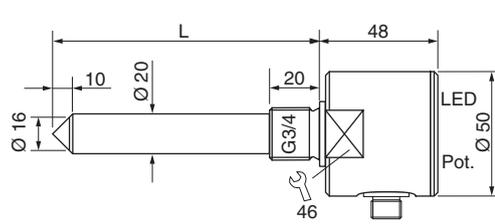
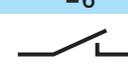
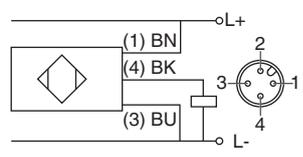
## Microwave-Compact

Series MFC  
G3/4 thread

DC 16...30 V

Sensor length up to 1000 mm



Design	DC PNP • G3/4	
Dimensions		
Switching point sp	[mm]	-6
Switching output		
ID-No.	P21188...	
Type-sensor length L	MFC 075 GSP-Lxxx	
Supply voltage	[V]	16...30 DC
Switching current	[mA]	200
Short circuit proof	•	
Overcurrent release	[mA]	250
Reverse protection	•	
Voltage drop	[V]	2
Current consumption	[mA]	50
Switching frequency	[Hz]	approx. 5
Ambient temperature	[°C]	-20...+85
Sensitivity*	[ε <sub>r</sub> ]	pre-selectable
Protection	[EN 60529]	IP 67
LED display	•	
Housing material	AISI 316 Ti / PTFE	
Sealing material	NBR, different materials on request	
Compressive strength	[bar]	16 (25 °C)
Connection	M12 connector	
Adjustment note ε <sub>r</sub> :	<p>Remove the protection screw. By pressing the button with the screwdriver provided, you can adjust the sensitivity.</p>	
	<p><b>*Sensitivity</b></p> <p>○ green : ε<sub>r</sub> ≥60</p> <p>○○ green : ε<sub>r</sub> ≥25</p> <p>○○○ green : ε<sub>r</sub> ≥4</p> <p>○○○○ green : ε<sub>r</sub> ≥1,7</p>	
Accessories	connecting cable SLG 3..., SLW 3..., see page 2.44	

### Sensor length

The total length L of the sensors is specified by appending "Lxxx" to the type.

xxx: length in mm

Preferred excess lengths	ID-No.
120 mm: L120	P21188012
200 mm: L200	P21188020
400 mm: L400	P21188040

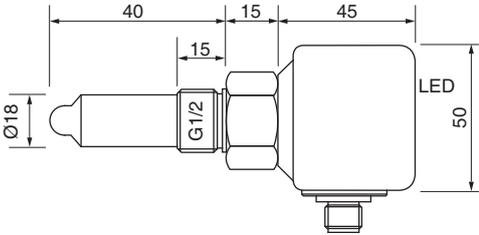
## Microwave-Compact

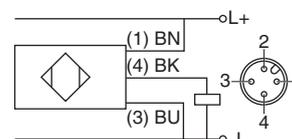
Series MFK  
G1/2 thread

DC 16...30 V

Sensor length 40 mm



Design	DC PNP • G1/2
Dimensions	
Switching point sp [mm]	-6
Switching output	
ID-No.	P21193
Type	MFK 50 GSP
Supply voltage [V]	16...30 DC
Switching current [mA]	200
Short circuit proof	•
Overcurrent release [mA]	250
Reverse protection	•
Voltage drop [V]	2
Current consumption [mA]	40
Switching frequency [Hz]	approx. 5
Ambient temperature [°C]	-20...+85
Sensitivity [εr]	> 10
Protection [EN 60529]	IP 67
LED display	•
Housing material	PBT / AISI 316 Ti / PTFE
Sealing material	NBR, different materials on request
Compressive strength [bar]	16 (25 °C)
Connection	M12 connector



Accessories connecting cable SLG 3..., SLW 3..., see page 2.44

## Capacitive sensor-compact

Series KGF  
PTFE housing  
M14x1  
M30x1.5

AC 20...250 V  
DC 10...55 V



Design	DC PNP • M14x1		DC PNP • M30x1.5		AC • M30x1.5	
Dimensions						
Switching point sp [mm]	-2	-2	-3	-3	-3	-3
Switching output						
Best.-Nr.	P20130	P21106	P20051	P20052	P20002	P20003
Type	KGF 014 GSP	KGF 014 GOP	KGF 030 GSP	KGF 030 GOP	KGF 030 WS	KGF 030 WO
Supply voltage [V]	10...33 DC		10...55 DC		20...250 AC	
Switching current [mA]	200		400		400	
Short circuit proof	•		•		-	
Overcurrent release [mA]	800		800		-	
Reverse protection	•		•		-	
Voltage drop [V]	1 DC		1 DC		8 AC	
Minimum load current [mA]	-		-		5	
Current consumption [mA]	4		4		2.5	
Switching frequency [Hz]	10		10		10	
Ambient temperature [°C]	-25...+75		-25...+75		-25...+75	
EMC-class	A		A		A	
Protection [EN 60529]	IP 67		IP 67		IP 67	
LED display	•		•		•	
Housing material	PTFE		PTFE		PTFE	
Connection	2 m PVC-cable 3x0.34 mm <sup>2</sup>		2 m PVC-cable 0.5 mm <sup>2</sup>		2 m PVC-cable 0.5 mm <sup>2</sup>	
Switching current						

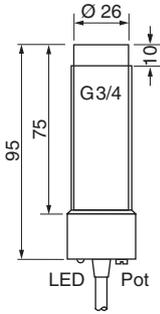
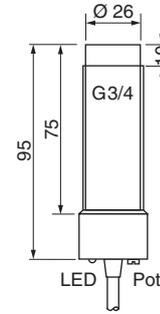
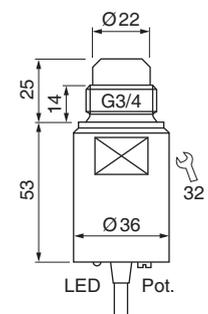
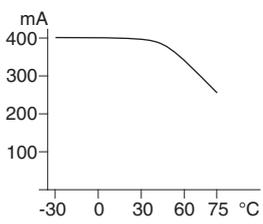
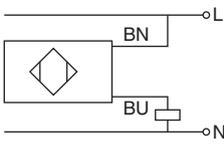
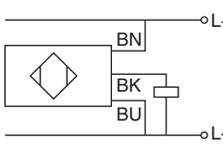
fixing nuts are part of delivery

## Capacitive sensor-compact

Series **KGF/KGMR**  
G3/4 thread

AC 20...250 V  
DC 10...55 V



Design	AC • G3/4		DC PNP • G3/4		DC PNP • G3/4
Dimensions					
Switching point sp	-2		-2		-3
Switching output					
ID-No.	P20005		P20006		P21101
Type	KGF 075 WS		KGF 075 WO		KGMR 107 GSP
Supply voltage [V]	20...250 AC		10...55 DC		10...55 DC
Switching current [mA]	400		400		300
Short circuit proof	-		•		•
Overcurrent release [mA]	-		800		800
Reverse protection	-		•		•
Voltage drop [V]	8 AC		1 DC		1.5 DC
Minimum load current [mA]	5		-		-
Current consumption [mA]	2.5		4		4
Switching frequency [Hz]	10		10		10
Ambient temperature [°C]	-25...+75		-25...+75		-25...+75
EMC-class	A		A		A
Protection [EN 60529]	IP 67		IP 67		IP 67
LED display	•		•		•
Housing material	PTFE		PTFE		PTFE / AISI 316 Ti
Sealing material	-		-		FPM
Connection	2 m PVC-cable 0.5 mm <sup>2</sup>				
Switching current					

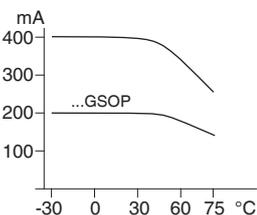
## Capacitive sensor-compact

Series KGFR  
PTFE housing  
G1 thread

AC 20...250 V  
DC 10...55 V



Design	AC • G1		DC PNP • G1			
Dimensions						
Switching point sp	[mm]	-6	-6	-6	-6	
Switching output						
ID-No.		P20009	P20010	P20063	P20064	P21198
Type		KGFR 100 WS	KGFR 100 WO	KGFR 100 GSP	KGFR 100 GOP	KGFR 100 GSOP
Supply voltage	[V]	20...250 AC		10...55 DC	10...55 DC	10...30 DC
Switching current	[mA]	400		400	400	200
Short circuit proof		-		•	•	•
Overcurrent release	[mA]	-		800	800	450
Reverse protection		-		•	•	•
Voltage drop	[V]	8 AC		1 DC	1 DC	1.5 DC
Minimum load current	[mA]	5		-	-	-
Current consumption	[mA]	2.5		4	4	10
Switching frequency	[Hz]	10		10		
Ambient temperature	[°C]	-25...+75		-25...+75		
EMC-class		A		A		
Protection	[EN 60529]	IP 67		IP 67		
LED display		•		•		
Housing material		PTFE		PTFE		
Connection		2 m PVC-cable 0.5 mm <sup>2</sup>		GSP/GOP: 2 m PVC-cable 0.5 mm <sup>2</sup> GSOP: 2 m PVC-cable 0.34 mm <sup>2</sup>		
Switching current						



## Capacitive sensor-compact

Series KA  
G1 thread

DC 10...55 V



Design	DC PNP • G1 • L=45 mm	DC PNP • G1 • L=120 mm
Dimensions		
Switching point sp [mm]	-8	-8
Switching output		
ID-No.	P21010	P21011
Type-sensor length L	KA-L45-GPP	KA-L120-GPP
Supply voltage [V]	10...55 DC	
Switching current [mA]	400	
Short circuit proof	•	
Overcurrent release [mA]	800	
Reverse protection	•	
Voltage drop [V]	2	
Minimum load current [mA]	-	
Current consumption [mA]	4	
Switching frequency [Hz]	5	
Ambient temperature [°C]	housing: -25...+70 / sensor tip: -25...+120	
EMC-class	A	
Protection [EN 60529]	IP 67	
LED display	•	
Housing material	PTFE / AISI 316 Ti	
Sealing material	FPM	
Compressive strength [bar]	30 (25 °C)	
Connection	terminal screws	
Switching current		

## Capacitive sensor-compact

Series KB  
G1 thread

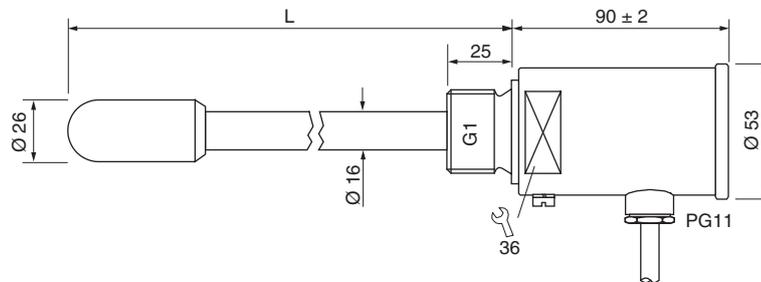
DC 10...55 V



### Design

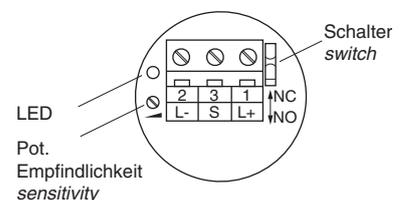
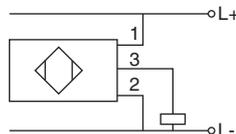
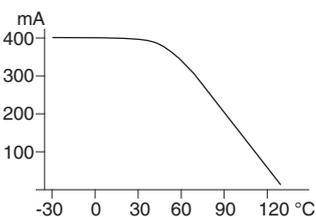
DC PNP • G1

### Dimensions



Switching point sp [mm]	-8			
Switching output				
ID-No.	P21012	P21013	P21014	P21015
Type-sensor length L	KB-L200-GPP	KB-L400-GPP	KB-L600-GPP	KB-L1000-GPP
Supply voltage [V]	10...55 DC			
Switching current [mA]	400			
Short circuit proof	•			
Overcurrent release [mA]	800			
Reverse protection	•			
Voltage drop [V]	2			
Minimum load current [mA]	-			
Current consumption [mA]	4			
Switching frequency [Hz]	5			
Ambient temperature [°C]	housing: -25...+70 / sensor tip: -25...+120			
EMC-class	A			
Protection [EN 60529]	IP 67			
LED display	•			
Housing material	PTFE / AISI 316 Ti			
Sealing material	FPM			
Compressive strength [bar]	16 (25 °C)			
Connection	terminal screws			

### Switching current



## Capacitive sensor-compact

**Series KFC**  
**G1/2 thread**

**DC 18...33 V**

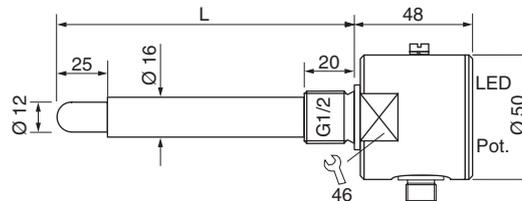
**Stainless steel housing**

**PTFE-sensor**

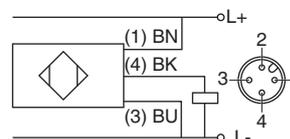
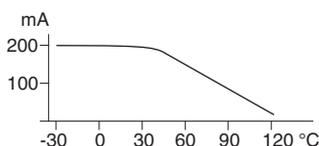


### Design DC PNP • G1/2

#### Dimensions



Switching point sp [mm]	-6			
Switching output				
ID-No.	P21161	P21162	P21163	P21164
Type-sensor length L	KFC 050 GSP-L50	KFC 050 GSP-L100	KFC 050 GSP-L200	KFC 050 GSP-L400
Supply voltage [V]	18...33 DC			
Switching current [mA]	200			
Short circuit proof	•			
Overcurrent release [mA]	250			
Reverse protection	•			
Voltage drop [V]	2			
Minimum load current [mA]	-			
Current consumption [mA]	10			
Switching frequency [Hz]	5			
Ambient temperature [°C]	housing: -25...+75 / sensor tip: -25...+120			
EMC-class	A			
Protection [EN 60529]	IP 67			
LED display	•			
Housing material	AISI 316 Ti / PTFE			
Sealing material	FFKM (Kalrez)			
Compressive strength [bar]	16 (25 °C)			
Connection	M12 connector			
Switching current				



### Accessories connecting cable type SLG 3..., SLW 3..., see page 2.44

## Opto switch-compact

**Series UFGS**  
**Opto glass-sensor**  
**G3/4 thread**

**DC 10...33 V**

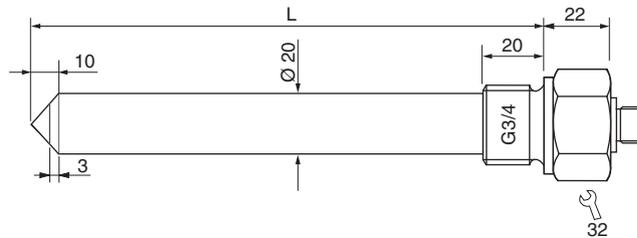
**Resistant to detergents**  
**Resistant to hydraulic oil • motor oil**



### Design

**DC PNP • G3/4**

### Dimensions



Switching point sp [mm] -10  
 Switching output



<b>ID-No.</b>	<b>P21181...</b>
Type-sensor length L [mm]	UFGS 075 GSOP-Lxxxx
Supply voltage [V]	10...33 DC
Switching current [mA]	200
Short circuit proof	•
Overcurrent release [mA]	250
Reverse protection	•
Voltage drop [V]	2
Minimum load current [mA]	-
Current consumption [mA]	10
Switching frequency [Hz]	5
Ambient temperature [°C]	-25...+70
<b>EMC-class</b>	<b>A</b>
Protection [EN 60529]	IP 67
LED display	plug with LED
Housing material	AISI 316 Ti / glass
Sealing material	FFKM (Kalrez)
Compressive strength [bar]	16 (25 °C)
Connection	M12 connector

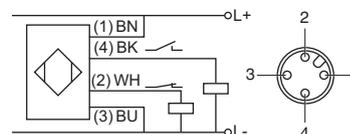
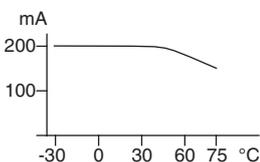
### Sensor length

The total length L of the sensors is specified by appending "Lxxxx" to the type.

xxxx: length in mm

Preferred excess lengths	ID-No.
120 mm: L120	P21181012
200 mm: L200	P21181020
400 mm: L400	P21181040
600 mm: L600	P21181060
1000 mm: L1000	P21181100

Switching current



### Accessories

connecting cable type SLW 4-2 LED (Z01157), see page 2.44

## Opto switch-compact

**Series UFS**  
**G3/4 thread**

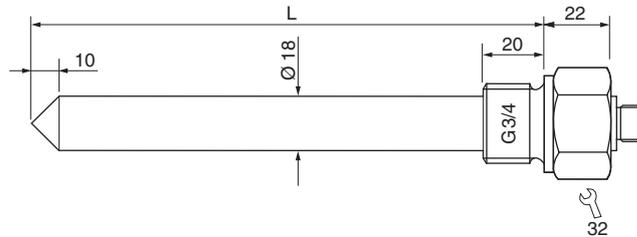
**DC 10...33 V**

**Plug connection**

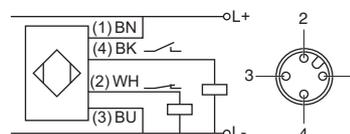
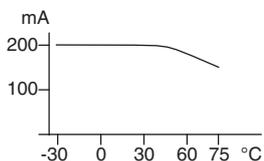


### Design DC PNP • G3/4

#### Dimensions



Switching point sp [mm]	-10	
Switching output		
ID-No.	P....	
Type-sensor length L [mm]	UFS 075 GSOP-Lxxxx	<b>Sensor length</b>
Supply voltage [V]	10...33 DC	The total length L of the sensors is specified by appending "Lxxxx" to the type.
Switching current [mA]	200	xxxx: length in mm
Short circuit proof	•	
Overcurrent release [mA]	250	
Reverse protection	•	
Voltage drop [V]	2	
Minimum load current [mA]	-	
Current consumption [mA]	10	<b>Preferred excess lengths</b>
Switching frequency [Hz]	5	60 mm: L060
Ambient temperature [°C]	-25...+70	100 mm: L100
EMC-class	A	200 mm: L200
Protection [EN 60529]	IP 67	400 mm: L400
LED display	plug with LED	600 mm: L600
Housing material	AISI 316 Ti / PES	1000 mm: L1000
Sealing material	FPM	
Compressive strength [bar]	16 (25 °C)	
Connection	M12 connector	
Switching current		



### Accessories connecting cable type SLW 4-2 LED (Z01157), see page 2.44

## Conductive compact model

### Series CFC

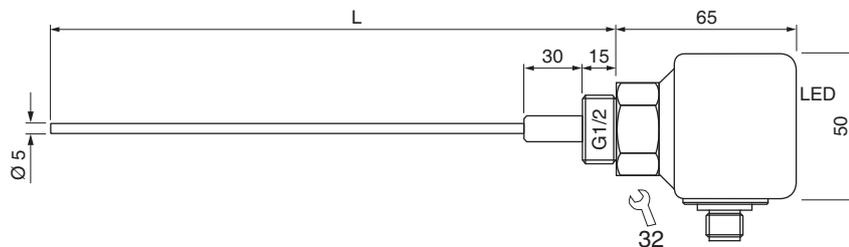
**Exact level monitoring of conductive media**



#### Design

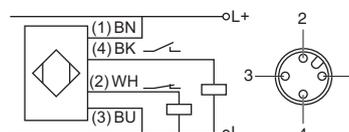
DC PNP • G1/2

#### Dimensions



Conductivity	[ $\mu\text{S}/\text{cm}$ ]	> 10 (adjustable)	<b>Sensor length</b>
Sensor length typ.	[mm]	300 / 500 / 1000 *	
Switching output			xxxx: length in mm
ID-No.		P.....	<b>Preferred lengths</b>
Type-sensor length L	[mm]	CFC 050 GSOP-Lxxxx	300 mm: L300
Supply voltage	[V]	24 DC $\pm 20\%$	500 mm: L500
Switching current	[mA]	100	1000 mm: L1000
Short circuit proof		•	<b>ID-No.</b>
Overcurrent release	[mA]	150	300 mm: P21211
Reverse protection		•	500 mm: P21212
Voltage drop	[V]	2,5	1000 mm: P21213
Current consumption	[mA]	50	<b>Notes:</b>
Ambient temperature	[°C]	-20...+60	Different lengths:
EMC-class		A	Please note in ordering text.
Protection	[EN 60529]	IP 67	In applications with plastic containers the screw-on-electrode has to be used.
LED display		•	
Housing material		AISI 316 Ti / PBT / POM	
Sealing material		EPDM, different material on request	
Compressive strength	[bar]	6 (25 °C)	
Connection		M12 connector	

\* Cutting to length by user:  
See technical manual



#### Accessories

screw-on-electrode, see page 2.45 / connecting cable SLG 4..., SLW 4..., see page 2.44

## Hydrostatic level meter

Series DGC 075

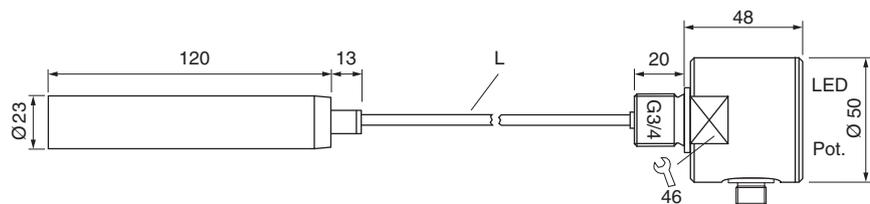
Analog output



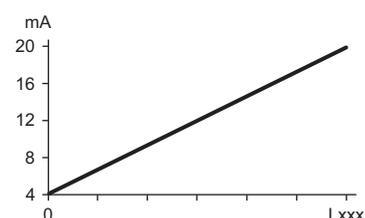
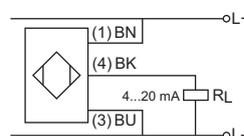
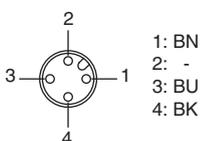
### Design

DC • G3/4

### Dimensions



Depth of immersion [cm]	see sensor length	
Output	 4...20 mA	
ID-No.	P.....	<b>Sensor length</b>
Type	DGC 075 GI-Lxxx	The total length L of the sensor is specified by appending "Lxxx" to the type.
Supply voltage [V]	24 DC ±10%	xxx: length in cm
Load resistance R <sub>L</sub> [Ω]	200...500	<b>Preferred lengths</b>
Current consumption [mA]	< 30	100 cm: L100
Ambient temperature [°C]	-20...+75	150 cm: L150
Medium temperature [°C]	-20...+75	200 cm: L200
Compressive strength sensor unit [bar]	2	250 cm: L250
Material sensor	AISI 316 Ti	300 cm: L300
Material measuring cell	Ceramic	<b>ID-No.</b>
Material cable sheath	PUR	100 cm: P21224
Sealing material	FPM	150 cm: P21225
Protection [EN 60529]	housing: IP 65 / probe: IP 68	200 cm: P21226
Connection	M12 connector	250 cm: P21227
		300 cm: P21228



### Accessories

connecting cable type SLG 3-2 (Z01076), see page 2.44

# Level Sensors



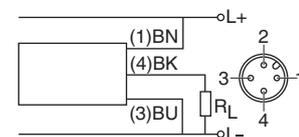
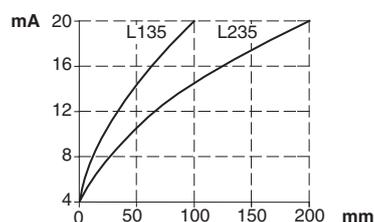
## Capacitive analog sensor

Series KFA  
up to 200 °C

4...20 mA  
output



Design	G1/2		KU 120 GI
Dimensions			
Sensing length M [mm]	100	200	
Output	-	-	
ID-No.	P21151	P21152	P21153
Type-sensor length L	KFA 150-L135	KFA 150-L235	KU 120 GI
Supply voltage [V]	-	-	24 DC ±20%
Current output [mA]	-	-	4...20
Current consumption [mA]	-	-	50
Working resistance [Ω]	-	-	50...400
Reaction frequency [Hz]	-	2	5
Ambient temperature [°C]	-35...+200		-20...+60
EMC-class	A		A
Protection [EN 60529]	IP 68		IP 65
LEM-connection	IP 54		IP 54
LED display	-		•
Housing material	PEEK/AISI 316 Ti		Aluminium
Sealing material	PTFE		-
Compressive strength [bar]	16		-
Connection	2 m PTFE-cable / LEM 01 plug system		M12 connector



Accessories

connecting cable SLG 3-2, see page 2.44

## Capacitive –230 °C-Low temperature

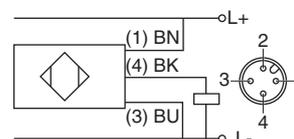
### Series KGFP

Detection of liquid gases  
Detection of cooled granules

Sensor for connection to an external amplifier



Design	G1/2		KU 125...
Dimensions			
Switching point sp	adjustable	adjustable	adjustable
Switching output			
ID-No.	P21167	P21196	P21166
Type	KGFP 050	KGFP 051	KU 125 GPP
Application area	liquid gases	cooled granules	
Medium temperature [°C]		-230...+80	-
Cable temperature [°C]		-80...+120	-
Supply voltage [V]		-	24 DC ±20%
Current consumption [mA]		-	50
Switching current [mA]		-	400
Hysteresis [%]		-	10 (adjustable)
Switching frequency [Hz]		-	10
Ambient temperature [°C]		-	-20...+60
EMC-class		-	A
Protection [EN 60529]			
housing		IP 68	IP 65
plug		IP 67	IP 67
LED display		-	•
Power on LED		-	•
Housing material		AISI 316 Ti/PTFE	Aluminium
Connection		2 m PTFE-cable with LEM 02 plug system	M12 connector



### Accessories

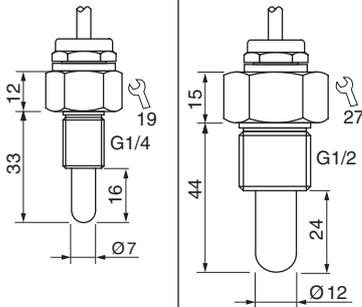
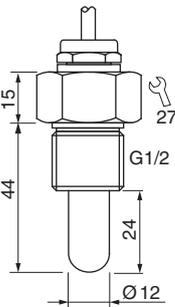
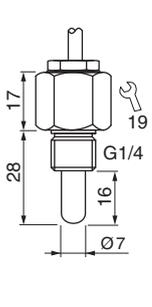
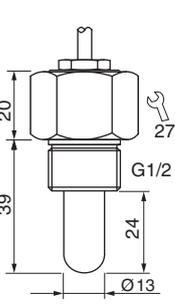
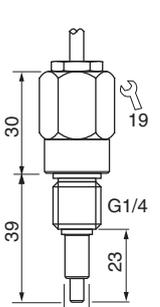
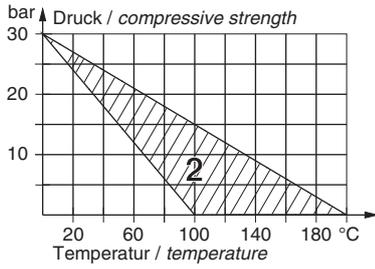
connecting cable type SLG 3..., SLW 3..., see page 2.44

## Capacitive 230 °C-High temperature

### Series KGFT

Sensor for connection to an external amplifier



Design	G1/4	G1/2	G1/4	G1/2	G1/4
Dimensions					
Switching point sp [mm]	-6	-6	-6	-6	-6
ID-No.	P21092	P21093	P21119	P21120	P21108
Type	KGFT 025	KGFT 050	KGFT 125	KGFT 150	KGFT 325
Temperature range [°C]	-35...+180	-35...+180	-35...+200	-35...+200	-35...+230
Protection [EN 60529]					
sensor	IP 68	IP 68	IP 68	IP 68	IP 68
plug LEM 01	IP 54	IP 54	IP 54	IP 54	IP 54
Compressive strength [bar]	10	10	30	30	0.5
Housing material	PTFE / AISI 316 Ti	PTFE / AISI 316 Ti	PEEK / AISI 316 Ti	PEEK / AISI 316 Ti	PEEK / AISI 316 Ti
Sealing material	FPM	FPM	PTFE	PTFE	EP
Connection	2 m PTFE-cable with LEM 01 plug system				
	<p>For special applications the seal must be determined separately. In such cases, the combination of pressure and temperature is of great importance (see diagram). Special EPDM seals will be used on customers request for water applications up to +150 °C and pressure up to 5 bar. Special seals are necessary for applications with media temperatures above +100 °C or where pressures are higher (2).</p>				
If water damp phases cannot be excluded, the KGFT...-CER sensor must be used. (see page 2.29)					
Required amplifiers:	KK 030 GSP , KU 120..., KUA 120..., see page 2.30 - 2.31				

## Capacitive 200 °C-High temperature

### Series KGFT-CER

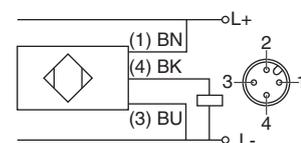
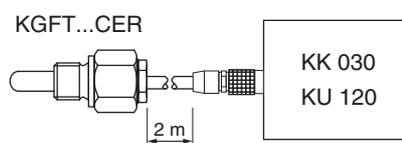
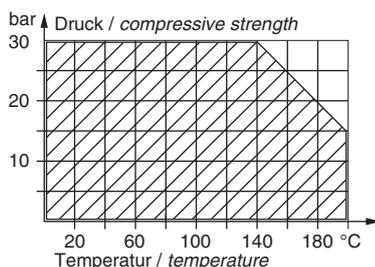
Steam proof

Sensor for connection  
to an external amplifier

30 bar at 140 °C  
15 bar at 200 °C



Design	G1/4	KK 030...
Dimensions		
Switching point sp	-6	adjustable
Switching output		
ID-No.	P21199	P21095
Type	KGFT 125-CER	KK 030 GSP
Supply voltage [V]	-	16...55 DC
Current consumption [mA]	-	15
Switching current max. [mA]	-	200
Hysteresis [%]	-	10
Switching frequency [Hz]	-	15
Ambient temperature [°C]	-35...+200	-5...+60
EMC-class	-	A
Protection [EN 60529]	IP 68 (plug LEM 01 IP 54)	IP 67 (plug LEM 01 IP 54)
Compressive strength [bar]	30 at 140 °C / 15 at 200 °C	-
LED display	-	LED yellow
Power on LED	-	LED green
Housing material	AISI 316 Ti / Ceramic	AISI 316 Ti
Sealing material	PTFE	-
Sensor connection	-	LEM 01 plug system
Connection	2 m PTFE-cable with LEM 01 plug system	M12 connector



Accessories connecting cable SLG 3..., SLW 3..., see page 2.44

## Capacitive amplifiers

### Series KK/KU

For sensors KGFT  
up to +230 °C

IP 67 Protection

LED display



Design	KK 030...	KU 120...		
Dimensions				
Switching point sp	adjustable	adjustable		
Switching output				
ID-No.	P21095	P21107	P21118	P21117
Type	KK 030 GSP	KU 120 GPP-24	KU 120 WP-230	KU 120 WP-115
Supply voltage [V]	16...55 DC	24 DC ±20%	230 AC ±10%	115 AC ±10%
Current consumption [mA]	15		50	
Switching current max. [mA]	200		400	
Hysteresis [%]	10		10 (adjustable)	
Switching frequency [Hz]	15		5	
Ambient temperature [°C]	-5...+60		-20...+60	
EMC-class	A		A	
Protection [EN 60529]	IP 67		IP 65	
LEM-Connection	IP 54		IP 54	
LED display	LED yellow		LED-array	
Power on LED	LED green		•	
Housing material	AISI 316 Ti		Aluminium	
Sensor Connection	LEM 01 plug		LEM 01 plug	
Connection	M12 connector	M12 connector	2 m PVC-cable 4x0.75 mm <sup>2</sup>	
Accessories	connecting cable type SLG 3..., SLW 3..., see page 2.44			

## Capacitive amplifier

### Series KUA

Automatic adjustment on medium

For sensors KGFT up to +230 °C

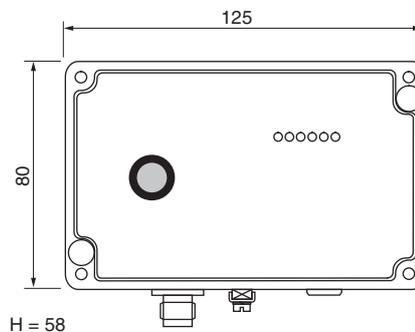
Cable break monitoring

LED display



### Design KUA 120 GSOP

#### Dimensions



Switching point sp automatic adjustment by push-button or control input

Switching output

ID-No. P21190

Type KUA 120 GSOP

Supply voltage [V] 18...30 DC

Current consumption [mA] approx. 100

Switching current max. [mA] 100

Hysteresis [%] 10

Switching frequency [Hz] 10

Ambient temperature [°C] 0...+60

EMC-class A

Protection [EN 60529] IP 65

LEM-Connection IP 54

LED display LED-array

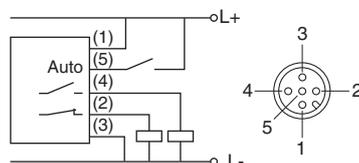
Cable break monitoring •

Housing material Aluminium

Sensor Connection LEM 01 plug

Connection M12 connector

The capacitive amplifier is designed to be connected to the level controller of type KGFT... The adjustment depending on different media or installation situations is carried out by automatic adjustment.



	unbetätigt	betätigt	Kabelbruch
LED-Zeile			
Schaltausgang Schliesser			
Schaltausgang Öffner			

Accessories connecting cable type SLG 5..., SLW 5..., see page 2.44



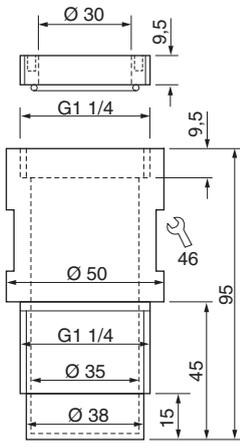
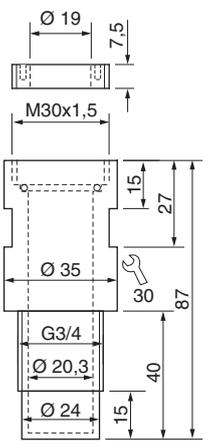
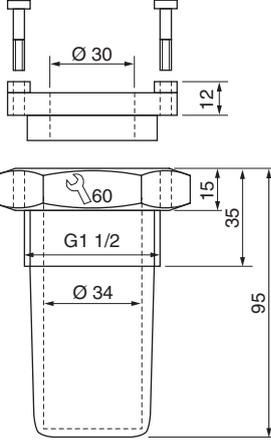
## Accessories • Mounting sleeves

**It is not necessary to empty the vessel for routine sensor inspection.**

**PTFE housing for high chemical resistance**

**O-ring moisture barrier**



Design	KNM-35	KNM-20	KPM-35
Dimensions			
ID.-No.	P40501	P40500	P40502
Type	KNM-35	KNM-20	KPM-35
Housing material	PTFE	PTFE	Crastin
Torque max. [Nm]	1	1	3
Compressive strength [bar]	3	3	6
Thread	G1 1/4	G3/4	G1 1/2
For sensor type	KNK-025...	KNK-015...	KNK-025...
Usefully sensors	see in our catalogue „Capacitive Sensors“		

### Fitting in of sleeves and sensors

Mounting sleeves are used for lateral or vertical passage through the vessel side. In order to ensure full pressure resistance, the thread should be screwed into the vessel threaded bush over a length of approximately 20 mm. If this is not possible because the vessel side is too thin, a suitable bush must be installed. However, the threaded passage should not be longer than the thread on the mounting sleeve. The interior thread must comply with DIN ISO 228. Sealing of the thread is either carried out with hemp and a sealing paste according to DIN-DVGW, or with PTFE sealing tape if higher chemical resistance is required. In any case, chemical resistance of the seal must be checked for this application. When screwing in the sleeve, maximum admissible torque must not be exceeded.

Metallic or metal clad vessels should be earthed. In the case of plastic vessels filled with electrically conductive materials, the latter should be earthed. In the case of plastic vessels filled with non-conducting materials, an earthed metal band applied on the outside of the vessel may be used as a counter electrode. For fitting the sensor, the closing ring is unscrewed from the

mounting sleeve. The sensor connecting cable must be fitted through the closing ring and the sensor fitted into the sleeve. After this, the closing ring is screwed back into the mounting sleeve, until the gasket is firmly pressed against the sensor housing. This ensures that no external humidity will penetrate into the mounting sleeve, as this might lead to sensor switching failures.

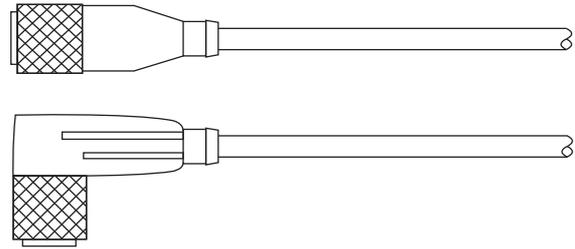
### Sensor compensation

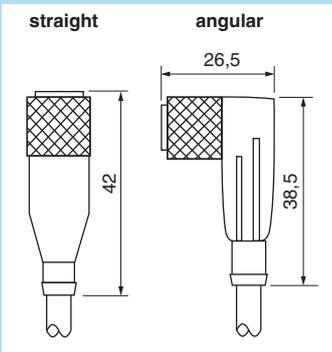
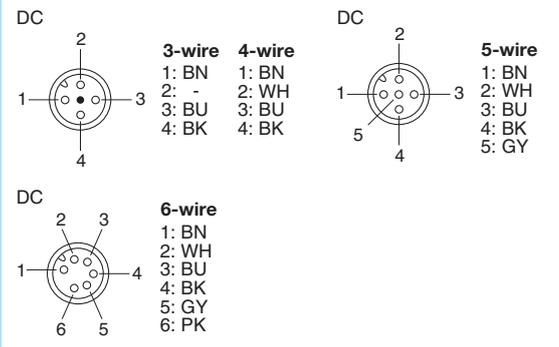
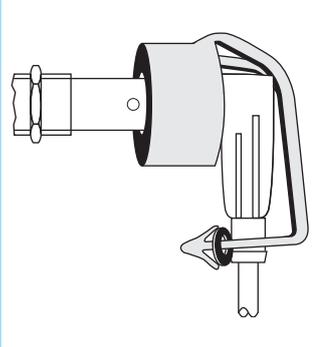
To start with, the plastic screw which protects the compensating potentiometer against humidity must be removed. The screwdriver blade used for compensation should be narrower than 2.4 mm. The sensor is now fitted into the sleeve, and the vessel filled to a level allowing for complete immersion of the sleeve. Beginning at the left limit, turn the potentiometer clockwise until the switching output is operated (NO), after which the potentiometer is turned further clockwise about one revolution. The switching output of the sensor should now be closed. In case of very small bulk densities and corresponding small dielectric constant, it may be necessary to turn only half a revolution.

## Accessories • M12 connector

### System SL

**Finished cable plug housing**  
**Self locking screw plug**  
**Protection IP 67**



Cable plug housing	Pin-assignment	Plug-lock
 <p>straight 42 angular 26,5 38,5</p>	 <p>DC            3-wire            1: BN            2: -            3: BU            4: BK            4-wire            1: BN            2: WH            3: BU            4: BK            5-wire            1: BN            2: WH            3: BU            4: BK            5: GY            6-wire            1: BN            2: WH            3: BU            4: BK            5: GY            6: PK</p>	
SLG...      SLW...	DC	PL-M12

TYPE	ID-NO.	DESIGN
SLG 3-2	Z01076	Cable plug housing straight, 2 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLG 3-5	Z01077	Cable plug housing straight, 5 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLW 3-2	Z01078	Cable plug housing angular, 2 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLW 3-5	Z01079	Cable plug housing angular, 5 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A
SLW 3-2-LED	Z00052	Cable plug housing angular, 2 m cable 3x0.34 mm <sup>2</sup> max. 250 V / 4 A PNP with LED
SLG 4-2	Z00445	Cable plug housing straight, 2 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLG 4-5	Z00449	Cable plug housing straight, 5 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLW 4-2	Z00446	Cable plug housing angular, 2 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLW 4-5	Z00450	Cable plug housing angular, 5 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A
SLW 4-2-LED	Z01157	Cable plug housing angular, 2 m cable 4x0.25 mm <sup>2</sup> max. 250 V / 4 A PNP with LED
SLG 5-2	Z01150	Cable plug housing straight, 2 m cable 5x0.34 mm <sup>2</sup> max. 60 V / 2 A
SLW 5-2	Z01151	Cable plug housing angular, 2 m cable 5x0.34 mm <sup>2</sup> max. 60 V / 2 A
SLG 6-2	Z01197	Cable plug housing straight, 2 m cable 6x0.25 mm <sup>2</sup> max. 36 V / 2 A
SLW 6-2	Z01198	Cable plug housing angular, 2 m cable 6x0.25 mm <sup>2</sup> max. 36 V / 2 A
PL-M12	Z01182	Plug-lock for sensors in Ex areas

### DATA

Thread	M12x1	Contact resistance	≤ 5 mΩ
Material	PVC	Insulation resistance	>10 <sup>9</sup>
Protection	IP 67	Testing voltage	2.0 KV eff. / 5 and 6 pol. 1.5 KV eff.
Temperature range	-25...+80 °C		

### Note

Sensors with NC output are connected to 4 pole cable plug housings. In this case, the break output is connected to the white lead (connection 2).

## Accessories • Assembly parts

### Lock nuts, brass-nickel - plated

ID-NO.	Z00106	Z00107	Z00114	Z00109	Z00110
Nut thickness [mm]	4	4	4	5	5
Thread	M12x1	M18x1	M22x1	M30x1.5	M38x1.5
Spanner size	17	24	27	36	50

### Lock nuts, special steel

ID-NO.	Z01098	Z00112	Z00113	Z00115
Nut thickness [mm]	4	4	4	5
Thread	M8x1	M12x1	M18x1	M30x1.5
Spanner size	13	17	24	36

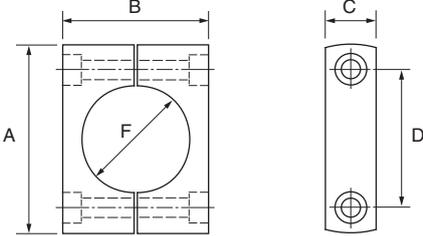
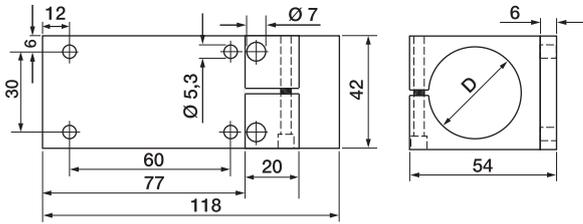
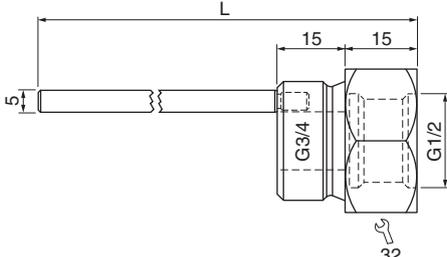
### Lock nuts, plastics

ID-NO.	Z00180	Z00120	Z00117	Z00118	Z00119	Z01092	Z01052
Nut thickness [mm]	6	8	4	5	5,5	8	8
Thread	M14x1	M30x1.5	M12x1	M18x1	M30x1.5	G3/4	G1
Spanner size	22	41	17	24	36	41	50
Material	PTFE	PTFE	PPE	PPE	PPE	PTFE	PTFE

### Central screw, polyamide

Z00104	M12, length 70 mm, hexagon socket 10 mm, material PA
Z00105	M16, length 90 mm, hexagon socket 14 mm, material PA

### MOUNTING CLAMPS

TYPE	ID-NO.	DIMENSIONS	DESIGN																		
KLS 20 KLS 34	Ø 20 Ø 34	Z00100 Z00102	 <p>E: hexagon socket screw 1.4305</p> <table border="1"> <thead> <tr> <th>F</th> <th>Ø 20</th> <th>Ø 34</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>47</td> <td>61</td> </tr> <tr> <td>B</td> <td>30</td> <td>47</td> </tr> <tr> <td>C</td> <td>17</td> <td>15</td> </tr> <tr> <td>D</td> <td>32</td> <td>45</td> </tr> <tr> <td>E</td> <td>M5x30</td> <td>M5x50</td> </tr> </tbody> </table> <p>Clamps of PA, for smooth-bodied switches</p>	F	Ø 20	Ø 34	A	47	61	B	30	47	C	17	15	D	32	45	E	M5x30	M5x50
F	Ø 20	Ø 34																			
A	47	61																			
B	30	47																			
C	17	15																			
D	32	45																			
E	M5x30	M5x50																			
KBM 025 KBM 030 KBM 035	Ø 25 Ø 30 Ø 35	Z01189 Z01188 Z01187	 <table border="1"> <thead> <tr> <th>Type</th> <th>D</th> </tr> </thead> <tbody> <tr> <td>KBM 025</td> <td>Ø 25</td> </tr> <tr> <td>KBM 030</td> <td>Ø 30</td> </tr> <tr> <td>KBM 035</td> <td>Ø 35</td> </tr> </tbody> </table> <p>Mounting clamp of Aluminium</p>	Type	D	KBM 025	Ø 25	KBM 030	Ø 30	KBM 035	Ø 35										
Type	D																				
KBM 025	Ø 25																				
KBM 030	Ø 30																				
KBM 035	Ø 35																				
Screw-on-electrode L = 330 mm L = 530 mm L = 1030 mm	Z01205 Z01206 Z01207		<p>Sensor: CFC 050 GSOP Material: AISI 316 Ti</p> <p>For the use in plastic containers</p>																		



## A selection

### Flow sensors

- Electronical monitoring of flow
- Lubrication monitoring
- Measuring range 1 ml/min...100 l/min
- Detection range 1...300 cm/s
- Reaction time 0.5 s

### Ultrasonic sensors

- Switching distance up to 6000 mm
- Level monitoring
- Watertight housing
- Teach-in functions

### Pressure sensors

- Monitoring in pipes and containers
- Pressure up to 16 bar
- Level up to 10 m ( $\pm 1$  cm)
- Compact models
- Programmable

### Temperature sensors

- Monitoring in pipes and containers
- Temperature  $-40...+120$  °C ( $\pm 0,3$  °C)
- Pressure up to 100 bar
- Compact models
- Multi use output NO/NC + analog

### Infrared detectors

- Measurement of temperature
- Monitoring of hot media
- Position control

### Metal detectors

- Detection of metal parts
- For harsh environment
- Large sensing range up to 400 mm
- Monitoring of bulk materials
- Machine protection





**Headquarters**  
**EGE-Elektronik**  
**Spezial-Sensoren GmbH**

Ravensberg 34  
D-24214 Gettorf  
Tel. +49 (0) 4346 / 41580  
Fax +49 (0) 4346 / 5658

Internet: [www.ege-elektronik.com](http://www.ege-elektronik.com)



**EGE-Elektronik ApS**  
Forstallé 79  
DK-6200 Aabenraa  
Tel. +45 70207271  
Fax +45 70207272



**EGE-Specialsensorer AB**  
Box 140  
S-50113 Borås  
Tel. +46 32512060  
Fax +46 32512064



**Stork AS**  
Brynsveien 100  
N-1352 Kolsås  
Tel. +47 67176400  
Fax +47 67176401



**Vision Systems OY**  
PL353  
FI-40101 Jyväskylä  
Tel. +358 (0)10 322 7100  
Fax +358 (0)10 322 7119



**Molex France**  
18 Parc Burospace  
F-91571 Bièvres Cedex  
Tel. +33 2 32 96 04 28  
Fax +33 2 32 96 04 21



**Cematic-Electric B.V.**  
Spinel 200  
NL-3316 LG Dordrecht  
Telefon +31 74 2433422  
Telefax +31 74 2913333



**ICM Ital Control Meters Srl**  
Via della Valle 67  
I-20048 Carate Brianza (Mi)  
Tel. +39 0362 8052 00  
Fax +39 0362 8052 01



**Bibus Spain, S. L.**  
Rua do Arroncal, Vial C – Nave 4A  
ES-36350 Nigran  
Tel. +34 986 247286  
Fax +34 986 209247



**Powelectrics Limited**  
Unit 12 Ninian Park  
Ninian Way  
Tamworth  
GB-Staffordshire B77 5ES  
Tel. +44 1827 310666  
Fax +44 1827 310999



**Bachofen AG**  
Ackerstraße 42  
CH-8610 Uster  
Tel. +41 449441111  
Fax +41 449441233



**VWR International GmbH**  
Graumanngasse 7  
A-1150 Wien  
Tel. +43 1 97 002 - 0  
Fax +43 1 97 002 - 600



**Countapulse Controls (PTY) LTD.**  
P.O.B. 40393  
ZA-2022 Cleveland  
Tel. +27 116157556  
Fax +27 116157513



**HITECH Ltd.**  
1-34-12 Shimouma  
Setagaya-ku  
Tokyo JAPAN  
Tel. +81 3-5430-2301  
Fax +81 3-5430-2302



**Colterlec Pty Ltd.**  
Unit 2 106-110 Beaconsfield Street  
AUS-Silverwater NSW 2128  
Tel. +61 1300 362626  
Fax +61 1300 017100



**PROTEK TEKNİK ELEKTRİK  
TİC.SAN.LTD.ŞTİ.**  
Okçumusa Cad. Kısmet Han  
No: 36/2 P.K.  
TR-34420 Karaköy-Istanbul  
Tel. +90 212 237 20 00  
Fax +90 212 235 46 09



**IAC & Associates**  
2105 Fasan Drive  
Oldcastle  
CDN-Ontario N0R 1L0  
Tel. +1 519 7370311  
Fax +1 519 7370314  
TF +1 800 711 1900



**Yuden-Tech Co., Ltd.**  
5F., No. 121, Lide St.,  
Zhonghe City, Taipei County 235,  
Taiwan (R.O.C.)  
Tel. +886 2 8221 2958  
Fax +886 2 8221 2492



**Shanghai Beishidietian  
Business Trade Co., Ltd.**  
4F, No. 88-1, Lane 7039,  
Zhongchun Rd., Minhang Area  
Shanghai City  
Tel. +86 21 54887307  
Fax +86 21 54887305



**CSE-W. Arthur Fischer Ltd.**  
15 Polaris Place, Greenmount  
NZ-East Tamaki, Auckland  
Tel. +64 9 271 3810  
Fax +64 9 265 1362



**KOLEKTOR SISTEH d.o.o.**  
Šlandrova ulica 10  
SI-1231 Ljubljana - Črnuče  
Slovenija  
Tel. +386 1 5636 300  
Fax +386 1 7227 930



**Introl Sp. z o.o.**  
ul. Kościuszki 112  
40-519 Katowice  
Tel. +48 32 789 00 00  
Fax +48 32 205 33 77



**Bibus Portugal, LDA**  
Centro Empresarial AAA  
Rua Ponte da Pedra, 240 - C4  
4470-108 Gueifães - Maia  
Porto  
Tel. +351 22 906 50 50  
Fax +351 22 906 50 53



**Futron Electronics PTE Ltd.**  
1004 Toa Payoh North  
#04-08/09/10  
Singapore 318995  
Tel. +65 6250 2456  
Fax +65 6250 6592



**Useong Electrade Co.,**  
D-1006, Technopark  
No. 1345, Soha-dong, Gwangmyeong-si  
Gyeonggi-do,  
Korea  
Tel. +82 (0) 2 2686 7314  
Fax +82 (0) 2 2686 7316